



Nanospider™ Production Line

NS 8S1600U

Elmarco's Nanospider™ NS 8S1600U is the base spinning unit for the industrial production of nanofibers in our scalable electrospinning line. Combining of up to four spinning units, NS Production Lines deliver high volume throughput for cost effective production. **Optimized for non water soluble polymers**, the NS 8S1600U is based on Elmarco's proprietary needle-free electrospinning process, to deliver the performance that your products and customers need.

→ Single unit of NS 8S1600U in line



RECOMMENDED USES

- **Full scale manufacturing**
 - Optimized for mass production
 - Designed for 24 hours / 7 days operation
 - Automated production control system

FEATURES

- **High throughput**
 - NS 8S1600U (single unit) example: 20 000 000 m² of coated material annually for PA6, 150 nm fiber diameter, 0,03 g/m² basis weight, 85% uptime
 - High nanofiber web uniformity
- **Scalable production volume**
 - Scalable concept to increase production volume by addition of spinning units
 - Combine 1, 2, 3 or 4 spinning units of the NS 8S1600U in line
- **Cost effective production**
 - Process optimization for particular polymer, substrate material and parameters of the product
 - Low volume polymer system
 - Low solvent evaporation
- **Ready for plant integration**
 - Configure for in-line processing
 - Easy to fit into your facility
 - Standard connections for easier plant integration

TECHNICAL DATA

EQUIPMENT

Production line

Number of spinning units: 1
Number of spinning modules: 2
Modules can be operated independently, also with different polymers
Total number of spinning electrodes: 8 (4 per module)
Spinning electrode width: 1,6 m (configurable between 0,5 – 1,6 m)

Equipment variables

Spinning voltage: 0 - 140 kV
Substrate speed: 0,2 - 20,0 m/min
Spinning distance: 150 - 300 mm

Peripherals

Polymer mix station	Unwind / rewind
Air dryer	Adhesion pre-treatment
Filling and cleaning station	Air permeability tester

Consumption

Power: up to 3 kW (without peripherals)

Safety/regulation

Meets all CE requirements

Dimensions

Height: 2500 mm	Length: 2600 mm
Width: 2600 mm	Weight: 2500 kg

Note: All dimensions without peripherals

Scalability

NS 8S1600U x 1	1 spinning units	8 spinning electrodes
NS 8S1600U x 2	2 spinning units	16 spinning electrodes
NS 8S1600U x 3	3 spinning units	24 spinning electrodes
NS 8S1600U x 4	4 spinning units	32 spinning electrodes

WEB

Substrate

Max width: 1700 mm
Potential substrates: cellulose, synthetics, fiberglass, foils
Sufficient tensile strength, thickness and conductivity necessary

Polymers

Optimized for non water soluble polymers
Commonly used polymers: Polyamides, PAN, PES, PSU, PVDF, etc

Fiber metrics

Controlled fiber diameters: approx. 80 - 700 nm
Fiber diameter deviation: +/- 30%
Basis weight: 0,02 - 8 g/m ² (for a single pass)

Note: All fiber metrics depend on polymer, substrate and process

PROCESS

Process

Throughput: depends on polymer, substrate, process and fiber diameter
Example: 20 000 000 m ² /year for PA6 on cellulose, nanofiber layer width: 1,6 m, basis weight: 0,03 g/m ² , fiber diameter: 150 nm +/- 30%, 85% uptime
Effective width of nanofiber layer: 1,6 m
Working temperature: 20 - 30 °C
Working humidity: 20 - 40% RH (influence on throughput)

Cycle times

Operational: 24 hours / 7 days
Start-up time: up to 20 min
Polymer refilling: 10 min

Polymer filling

Operating mode: batch
Volume of solution per batch: 70 l

Maintenance

Regular maintenance time: total of 15 hours/month (depends on process)
Cleaning of spinning components: in a filling and cleaning station

SITE

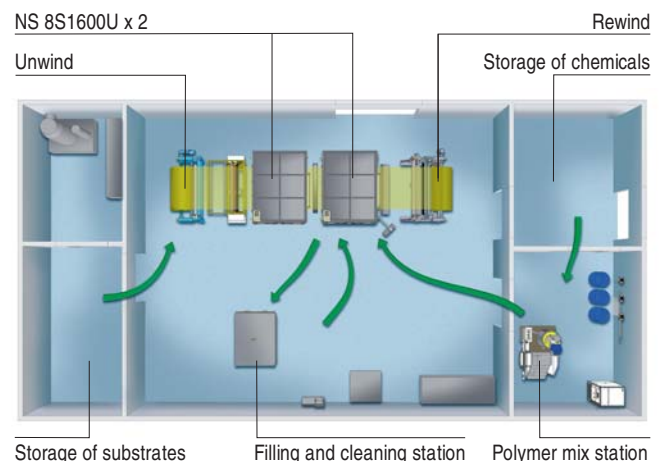
Site

Operating staff required: 1,5 person/shift
Production premises: 10 m x 20 m space required
Recommended dustiness class: ISO Class 8 (FED Class 100 000)

Connections

Voltage supply: adapted for grids in all countries
Exhaust ventilation: 2500 m ³ /hour
Appropriate treatment of ventilation waste
Compressed air required
Inert gas required

Note: Site requirements cover NS 8S1600U and peripherals



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